Electric Chain Hoist
Model CPV/F

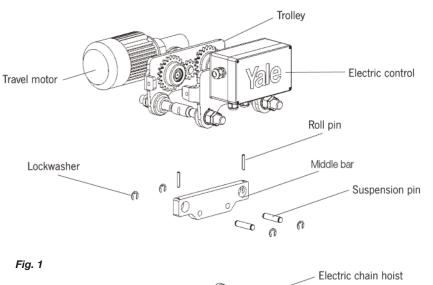
Capacity 125kgs - 2000kgs

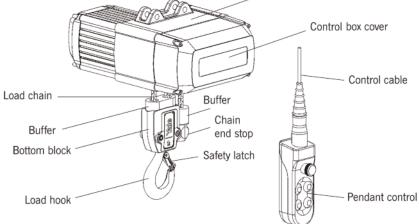
# OPERATING, MAINTENANCE, SPARE PARTS AND WIRING DIAGRAMS











Technical data	a electric o	hain hois	st				Technical data electric trolley				
Model	Capacity kgs	Number of chain falls	Motor rating ED %	Motor kW	*Lifting speed(s) m/min	FEM group	Beam widths mm	Curve radius min. m	**Travel speed(s) m.min	Motor kw	Motor rating ED %
CPV 2-8	250	1	50	0.37	8	1 Am	58 - 180 or	0.9	18	0.18	40
CPV/F 2-8			17 / 33	0.09/0.37	2/8		180 - 300		4.5 / 18	0.06/0.18	20 / 40
CPV 5-4	500	2	50	0.37	4	1 Am	98 - 180 or	0.9	18	0.18	40
CPV/F 5-4	500	2	17 / 33	0.09/0.37	1/4	TAIII	180 - 300	0.0	4.5 / 18	0.06/0.18	20 / 40
CPV 5-8	500	1	50	0.75	8	1 Am	98 - 180	0.9	18	0.18	40
CPV/F 5-8	500		17 / 33	0.18/0.75	2/8	I AM	or 180 - 300	0.9	4.5 / 18	0.06/0.18	20 / 40
CPV 10-4	1000	2	50	0.75	4	1 Am	98 - 180	0.0	18	0.18	40
CPV/F 10-4	1000	2	17 / 33	0.18/0.75	1/4	I AM	or 180 - 300	0.9	4.5 / 18	0.06/0.18	20 / 40
CPV 10-8	1000	4	50	1.5	8	1 4	98 - 180	1 10	18	0.18	40
CPV/F 10-8	1000	1	17 / 33	0.37 / 1.5	2/8	1 Am	or 180 - 300	1.15	4.5 / 18	0.06/0.18	20 / 40
CPV 20-4	0000		50	1.5	4	4.4	98 - 180		18	0.18	40
CPV/F 20-4	2000	2	17 / 33	0.37 / 1.5	1/4	1 Am	or 180 - 300	1.15	4.5 / 18	0.06/0.18	20 / 40

\*Changing the gear ratio results in different lifting speeds. \*\*Optionally available with 11m/min.

PAGE



1.	General information	3
1.1	Decibel Levels	3
2.	Correct operation	3
	Maximum capacity	3
	Danger zones	3
	Attaching the hoist / trolley	3 4
	Temperature range	4
	Regulations Maintenance / repair	4
3.	Incorrect operation	4
4.	Assembly	4
4.1	Inspection before assembly	4
4.2	Electric chain hoist with suspension bracket	4/5
4.3	Electric chain hoist with trolley	5
	Assembly of the trolley	5/6
4.4	Electrical connection	6
	Preparation	6
	Mains supply connection	6
4.5	Motor data	7
5.	Functional test after assembly	8
6.	Commissioning	8
_	Inspection before initial operation	8
7.	Operation	8
	Installation, service, operation	8
	Inspection before starting work	8
	Inspection of load chain	8
	Inspection of chain end stop Inspection of chain reeving	8 8
	Inspection of load hook	8
	Attaching the load	8
	Inspect the traverse (for trolleys)	8
	Check adjustment of trolley width	8
	Traversing the trolley	8
	Attaching the load	9
	Lifting / lowering the load	9
	Emergency stop	9
	Limit switch	9
8.	Service	9
8.1	Daily checks	9
8.2		10
8.3	Load chain	10
	Lubricating the load chain	10
	Inspecting the load chain for wear	10
	Replace the load chain 1 fall design, 2 fall design	10 10/11
8.4	Maintenance of load hook	11
8.5	Maintenance of trolley	12
8.6	Maintenance of overload protection device	12
0.0	Overload protection	12
	Adjustment of overload protection	12
8.7	Maintenance of gearbox	12
	Oil change	12
8.8	Maintenance of motor	13
	Motor	13
	Spring activated disc brake	13
	Changing of rotor with friction lining	13
	Disassembly of disc brake	13
8.9	Electric chain hoist in general	13
9.	Inspection chart	14
10.	Spare parts list	15-22
11.	Wiring diagrams	22
12.	EC Declaration of Conformity	23

## 1. GENERAL INFORMATION

Attention: All users must read these operating instructions carefully prior to the initial operation. These instructions are intended to acquaint the user with the hoist / trolley and enable them to use it to the full extent of its intended capabilities.

Yale

The operating instructions contain important information on how to operate the hoist / trolley in a safe, correct and economic way. Acting in accordance with these instructions helps to avoid dangers, reduce repair costs and downtime and to increase the reliability and lifetime of the hoist / trolley.

Anyone involved in doing any of the following work with the hoist / trolley must read the operating instructions and act accordingly:

- Operation, including preparation, trouble shooting and cleaning.
- Maintenance, inspection, repair.
- Transport.

Apart from the operating instructions and the Health & Safety Regulations, which are valid for the respective country and area where the hoist / trolley is to be used, the commonly accepted regulations for safe and professional operation must be adhered to.

The user is responsible for the proper and professional instruction of the operating personnel.

Every unit leaving the factory is furnished with a test certificate that shows the serial number of the hoist / trolley. This certificate has to be filed together with the inspection manual to form a service file which should be maintained throughout the life of the hoist.

#### 1.1 DECIBEL LEVELS

The continuous sound level at the place of work is equal to >73dB. The measurements were taken at a distance of 1 m from the hoist at 9 positions in accordance with DIN 45635, precision class 2.

#### 2. CORRECT OPERATION

#### Maximum capacity:

The Yale electric chain hoist series CPV/F has been designed to lift and lower loads up to the rated capacity. The lifting capacity indicated on the hoist / trolley is the maximum safe working load which must not be exceeded.



#### Danger zones:

- Do not lift or transport loads while personnel are in the danger zone.
- Do not allow personnel to pass under a suspended load (Fig. 2).
- After lifting or tensioning, a load must not be left unattended for a long period of time.
- Start moving the load only after it has been attached correctly and all personnel are clear of the danger zone.

Attaching the hoist / trolley:

The operator must ensure that the hoist / trolley is attached in a manner that does not expose himself or other personnel to danger by the hoist, trolley, chain(s) or the load.



#### Temperature range

The units can be operated in ambient temperatures between -10°C and + 40°C. Consult Yale in the case of extreme working conditions. **Note:** At ambient temperatures below 0°C check the brake is not frozen.

#### Theoretical service life

The electric chain hoist is classified to group 1 Am according to FEM 9.511. Basic principles for the calculation of the theoretical remaining service life are given in BGV D8. When the theoretical remaining service life has been reached, the electric chain hoist should be subjected to a general overhaul (also refer to para. 8 maintenance).

#### Regulations

The Accident Prevention Act and / or Safety Regulations of the respective country for using manual and electric hoists must be strictly adhered to.

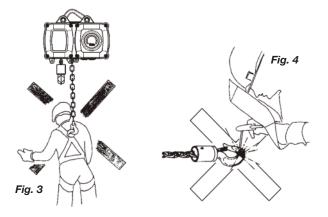
#### Maintenance / repair

In order to ensure correct operation, not only the operating instructions, but also the conditions for inspection and maintenance must be complied with. If defects are found stop using the hoist / trolley immediately.

**Attention:** Before starting work on electrical components switch OFF the main current switch and secure it against unintentionally being switched back on.

### 3. INCORRECT OPERATION

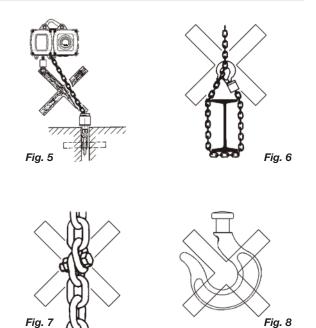
- Do not exceed the rated capacity of the hoist / trolley.
- Do not lift or transport tight or jammed loads.
- Excessive inching operation by short and frequent actuation of the control buttons should be avoided.
- Do not use the hoist / trolley for the transportation of people (Fig. 3).
- Welding on hook and load chain is strictly forbidden. The load chain must never be used as a ground connection during welding (Fig. 4).
- · Side pull, i.e. lateral load on either housing or bottom



block (Fig. 5) is not permitted.

Lift only when the load chain forms a straight line between suspension bracket and hook.

• The load chain must not be used for lashing purposes (sling chain) (Fig. 6).



- Do not knot or shorten the load chain by using bolts, screws, screwdrivers or other devices (Fig. 7). Do not repair chains installed in the hoist.
- Do not remove the safety latch from the load hook (Fig. 8).
- Do not use the chain end stop as an operational limit device (see Fig. 1 chain end stop).
- Do not throw the hoist or trolley down. Always place it with care on the ground.
- The unit must not be operated in potentially explosive atmospheres.
- The longitudinal angle of the runway beam must not exceed 3%.
- The adjustment of the trolley width must not be extended in order to e. g. obtain a greater radius curvature.
- Turning of loads under normal operating conditions is not allowed, as the bottom blocks of the hoists are not designed for this purpose. If turning of loads is required as standard, the bottom blocks have to be provided with swivel hooks supported by axial bearings. In case of queries, consult the manufacturer.

## 4. ASSEMBLY

#### 4.1 INSPECTION BEFORE ASSEMBLY

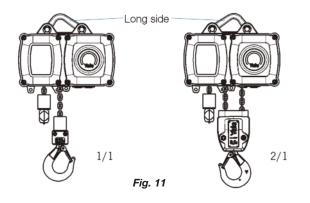
- Check for transport damage. Check for completeness.
- Check that the capacity indication on hoist and bottom block match.

# 4.2 ELECTRIC CHAIN HOIST WITH SUSPENSION BRACKET (Standard version)

The standard version of the Yale electric chain hoist is provided with a suspension bracket. The bracket is connected with the housing of the chain hoist by means of two pins. Make sure that the load hook – irrespective of the reeving – is always positioned vertically under the suspension bracket.



On single fall units, the suspension bracket is installed with the long bracket side to the right, on dual fall units with the long bracket side to the left (see Fig. 11).



**Attention:** Do not forget to fit the lock washers after installation of the suspension bracket.

The load bearing structure must be calculated to safely accept all operational forces.

## 4.3 ELECTRIC CHAIN HOIST WITH TROLLEY

The trolleys are supplied pre-assembled for beam width A or B (see table below). This is indicated on the name-plate. Before installation ensure that the trolley width is correct for the intended carrying beam.

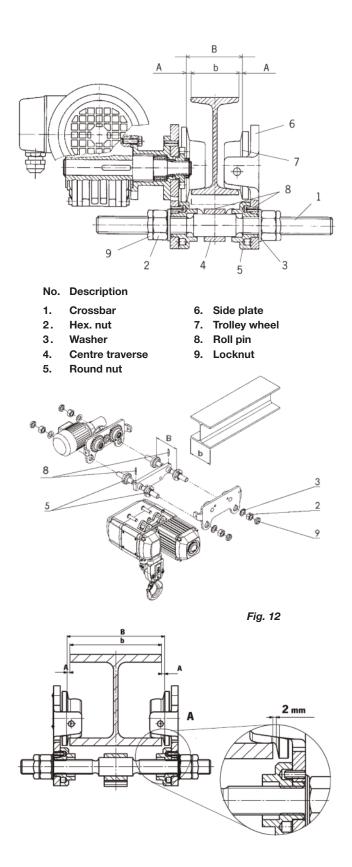
Beam range	Flange	Flange thickness mm		
	minimum	maximum	maximum	
А	98	180	27	
В	180	300	27	

Tab. 1

#### Assembly of the trolley (see Fig. 12)

- Unscrew the locking nuts (item 9) and hex. nuts (item 2) from the crossbars (item 1) and remove both side plates (item 6) from the trolley.
- 2. Measure flange width of the beam (Fig. 12-measurement "b").
- 3. Adjust measurement "B" between the shoulders of the round nuts (item 5) on the threaded crossbars (item 1). Ensure that the 4 bores in the round nuts face towards the outside. Adjust the measurement "B" to equal measurement "b" plus 4mm. Measurement "A" must be 2 mm on either side and the suspension traverse (item 4) must be centred between the round nuts.
- Replace one side plate (item 6), ensuring that the roll pins (item 8) engage into one of the bores in the round nuts (item 5). To achieve this, it may be necessary to rotate the round nuts slightly.
- Replace the washers (item 3) and tighten the hex. nuts (item 2). Screw on the locknuts (item 9) fingertight and tighten a further 1/4 to 1/2 turn. Attention: The locknuts must always be fitted.

- Loosely replace the second side plate (item 6) on the cross bars (item 1). The washers (item 3), hex. nuts (item 2) and locknuts (item 9) can be fitted loosely.
- 7. Raise the complete pre-assembled trolley to the carrying beam.



## www.yaleproducts.com



8. Engage the second side plate (item 6) ensuring that roll pins (item 8) engage into one of the bores in the round nuts (item 5). To achieve this, it may be necessary to rotate the round nuts slightly.

9. Tighten the hex. nuts (item 2) on the second side plate. Tighten locknuts (item 9) finger tight and then, a further 1/4 to 1/2 turn.

Attention: The locknuts must always be fitted.

10.By traversing the trolley, check the following:

- A clearance of 2mm is maintained on each side between the trolley wheel flanges and the beam outer edge.
- The suspension traverse is centred below the beam.
- All 4 locknuts (item 9) are fitted.

#### 11.Model CPV/F-VTG only:

To fit the hand chain, position the slot on the outer edge of the hand chain wheel below the chain guide. Place any one link of the endless hand chain vertically into the slot and turn the hand chain wheel until the link has passed the chain guides on both sides. Please note that geared trolleys are moved by operating the hand chain.

Attention: Do not twist the hand chain when fitting.

# Shortening or extending the hand chain. (Model CPV/F with hand chain drive only)

The length of the hand chain should be adjusted so that the distance to the floor is 500 - 1000mm.

1. Identify the split link in the hand chain and open by bending to the side. This allows the adjacent link to be removed.

2. Shorten or extend the hand chain as required.

**Note:** The number of removed or added chain links must always be even.

3. Close the open connecting link by bending back to the centre.

## 4.4 ELECTRICAL CONNECTION

#### Attention!

Work at electrical installations may be carried out only by qualified electrical engineers. The local regulations have to be strictly observed, e.g. EN 60204-32 / VDE 0113.

#### Preparation

- Before beginning work on electrical components, the mains current switch must be switched OFF and secured against unintentionally being switch back on.
- Before connecting the chain hoist, ensure that the electrical data on the nameplate match the local specifications.
- The mains supply cable must be an insulated cable with 4 flexible leads. The ground (earth) lead must be longer than the live leads. For wire cross-section and fusing of the various models, see tables on page 7. Cable ends have to be provided with end sleeves.
- The length of the pendant control cable is determined by working conditions. Attach the tension relief wire so that the pendant control cable hangs free of the load.
- Wiring and terminal connecting diagrams are included with the hoist and shown on the inside of the control cover.

#### Mains supply connection

1. The mains supply cable must be connected to the electric chain hoist before it is connected to the mains supply.

2. On chain hoists with an electric trolley (CPV/F-VTE), the three phases of the mains supply are to be connected to the terminal strip within the control box on the trolley. The ground/earth wire is then to be connected to a special protective terminal inside the control box of the hoist.

3. On chain hoists without electric trolley, the mains supply cable is connected to the terminals marked (L1), (L2) and (L3) on the contactor marked (K0) which is subsequently mounted onto the circuit board, located behind the housing cover (Fig. 1). You must ensure that the ground/earth cable is secured to the circuit board frame using the screw and serrated washer supplied.

4. After removing the terminal box cover, connect the wiring as shown on the wiring diagram attached.

5. After replacing the terminal box cover, connect the other end of the supply cable to the disengaged mains switch and power supply system respectively.

6. Check the motor's direction of rotation.

The wiring diagram included has been drawn for a normal, clockwise rotating installation. Should the user's mains supply not fulfil these requirements, e.g. the hoist lowers when lift is selected (or visa versa), switch the unit OFF immediately and exchange two of the three phase connections in the terminal box.

Under no circumstances may the wiring in the pendant control be changed to compensate incorrect phase connections.



## Motor data CPV 230/400V - 3Ph - 50Hz

Model	P kW	n 1/min	ED %	Kind of connection	I <sub>n</sub> A	Efficiency of motor	Number of starts c/h	Protection degree	Motor class	Fuse (slow) A
CPV 2-8 CPV 5-4	0.37	2890	50	Y / delta	1.38/0.8	84%	300	IP55	S3	6
CPV 5-8 CPV 10-4	0.75	2890	50	Y / delta	2.8/1.6	85%	300	IP55	S3	10
CPV 10-8 CPV 20-4	1.5	2860	50	Y / delta	5.5/3.2	85%	300	IP55	S3	16

## Motor data CPV/F 400V - 3Ph - 50Hz

Model	P kW	n 1/min	ED %	Kind of connection	I <sub>n</sub> A	Efficiency of motor	Number of starts c/h	Protection degree	Motor class	Fuse (slow) A
CPV/F 2-8 CPV/F 5-4	0.09/0.37	640/2850	17/33	Y/Y	0.55/1.0	59%/78%	200/100	IP55	S3	6
CPV/F 5-8 CPV/F 10-4	0.18/0.75	620/2800	17/33	Y/Y	0.95/2.0	65%/82%	200/100	IP55	S3	10
CPV/F 10-8 CPV/F 20-4	0.37/1.5	640/2850	17/33	Y/Y	1.60/3.3	64%/89%	200/100	IP55	S3	16

## Motor data CPV 460V - 3Ph - 60Hz

Model	Р	n	ED	Kind of connection	I <sub>n</sub>	Efficiency of	Number of starts	Protection degree	Motor class	Fuse (slow)
	kW	1/min	%	connocaci	Α	motor	c/h	acgree	olabo	A
CPV 2-8 CPV 5-4	0.44	3480	50	Y	0.8	85%	300	IP55	S3	6
CPV 5-8 CPV 10-4	0.9	3480	50	Y	1.6	86%	300	IP55	S3	10
CPV 10-8 CPV 20-4	1.8	3450	50	Υ	3.2	86%	300	IP55	S3	16

#### Motor data CPV/F 460V - 3Ph - 50Hz

Model	P kW	n 1/min	ED %	Kind of connection	I <sub>n</sub> A	Efficiency of motor	Number of starts c/h	Protection degree	Motor class	Fuse (slow) A
CPV/F 2-8 CPV/F 5-4	0.11/0.44	770/3420	17/33	Y / Y	0.55/1.0	59%/78%	200/100	IP55	S3	6
CPV/F 5-8 CPV/F 10-4	0.25/0.90	740/3360	17/33	Y / Y	0.95/2.0	65%/82%	200/100	IP55	S3	10
CPV/F 10-8 CPV/F 20-4	0.44/1.8	780/3380	17/33	Y / Y	1.60/3.3	64%/89%	200/100	IP55	S3	16



#### 5. FUNCTIONAL CHECK AFTER ASSEMBLY

Prior to initial operation of the hoist, grease the trolley pinions (manual, geared and electric trolleys) and lubricate the load chain when it is not under load (see page 8).

Before the hoist is put into regular service, the following additional inspections must be made:

- Are all screwed connections on hoist and trolley tight and are all locking devices in place and secure?
- Are the end stops on the trolley runway in place and secure?
- Is the chain drive correctly reeved?
- Is the chain end drive correctly reeved?
- Is the chain end stop correctly fitted to the loose end of the load chain (see Fig. 1 chain end stop)?
- Have all units, equipped with two or more chain falls, been inspected before initial operation for twisted or kinked chains? (The chains of 2-fall hoists may become twisted if the bottom block is rolled over.)
- Has the function of the limit switch been checked? This should be done by running the buffers of the chain end stop bottom block against the limit switch underneath the housing. The lifting/lowering operation must be stopped if the limit does not function.
- Has the brake function when lifting/lowering been checked?
- Have the beam end stops been positioned correctly and securely? Traverse the trolley (if available) the complete length of the trolley runway ensuring that the 2-4mm lateral clearance between the trolley wheel flange and the beam outer edge is maintained at all times.
- Has the chain collector been correctly fitted and does the chain enter and exit the collector freely? Ensure that the chain does not pile up in the centre of the collector.

#### 6. COMMISSIONING

#### Inspection before initial operation

Each hoist / trolley must be inspected prior to initial operation by a competent person. The inspection is visual and functional. Inspections must ensure that the hoist is safe and has not been damaged by incorrect transport, storage or installation.

Inspections should be made by a representative of the manufacturer or the supplier although the user can assign its own suitably trained personnel. Inspections are instigated by the user and controlled via the Lifting Operations & Lifting Equipment Regulations (L.O.L.E.R).

#### Inspection by a crane expert

If the hoist is used as a crane, it has to be inspected and approved by a crane expert before initial operation. This inspection has to be registered in the crane inspection book. The inspection by the crane expert has to be instigated by the user and controlled via L.O.L.E.R.

#### 7. OPERATION

#### Installation, service, operation

Users delegated to install, service or independently operate the hoist must have had suitable training and be competent. Users are to be specifically nominated by the company and must be familiar with all relevant safety regulations.

#### Inspection before starting work

Before starting work, inspect the hoist, trolley, chains and all load bearing components every time for visual defects. Furthermore, test the brake and make sure that the load and hoist / trolley are correctly attached by carrying out a short work cycle of lifting, lowering and travelling in both directions. Selection and calculation of the proper suspension point and beam construction are the responsibility of the user.

#### Installation of load chain

Inspect the chain for sufficient lubrication and visually check for external defects, deformations, superficial cracks, wear or signs of corrosion.

#### Chain lubrication (see 8.2)

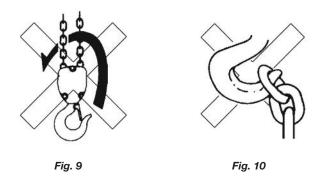
It is the responsibility of the user or the installer to ensure that the load chain is correctly and adequately lubricated before commencing operation.

#### Inspection of chain end stop

The chain end stop must be connected to the free (idle) chain strand (see Fig. 1 - chain end stop).

#### Inspection of chain reeving

All units with two or more chain falls should be inspected prior to initial operation for twisted or kinked chains. The chains of 2 fall hoists may be twisted if the bottom block was rolled over (Fig. 9). The load chain has to be installed according to illustration (Fig. 14). Ensure that the welds on the chain links face away from the load sheave.



Inspecting the load hook

Check the load hook for deformations, cracks, damages, abrasion and signs of corrosion.

#### Inspect the traverse (for trolleys)

Inspect the traverse for correct assembly and visually check for external defects, deformations, superficial cracks, wear or signs of corrosion. Especially, make sure that the roll pins are properly fitted to the centre traverse (Fig. 12).

#### Check adjustment of trolley width

On chain hoists with trolley (CPV/F-VTP/G/E) check that the clearance between the trolley wheel flange and the beam outer edge is equal on both sides and within the tolerances given (see page 5, Fig. 12).

Enlarging the clearances, e.g. to enable the trolley to negotiate tighter curves, is strictly forbidden.

#### Traversing the trolley

Plain trolleys:

Push the hoist or attached load.

Attention: Never pull on the pendant control cable. Suspended loads may only be pushed.

Gear trolleys:

By operating the trolley hand chain.

Electric trolleys:

By operating the  $\blacktriangleright$  resp.  $\blacktriangleleft$  button. For trolleys with two speeds: The first stage of button depression activates the slow speed. Further depression activates the fast speed. Use the slow speed for short periods only. Consider the braking distance of the trolley. Do not use the beam end stops as operational limit devices.



#### Attaching the load

Attach the load to the hoist using only approved and certified slings or lashing devices. Never use the load chain as sling chain. The load must always be seated in the saddle of the hook. Never attach the load to the tip of the hook (Fig. 10). Do not remove the safety catch from the load hook.

#### Lifting / lowering the load

The load is lifted by depressing the  $\blacktriangle$ -button, it is lowered by depressing the  $\blacktriangledown$ -button. For hoists with two speeds: The first stage of button depression activates the slow speed, further depression activates the faster speed. In order to raise the load, always use the lowest available lifting speed. The chain must be loaded at this speed and may not lie slack on the floor. Use the slow speed for short periods only. Do not use the chain ends stop as operational limit device (see Fig. 1).

#### **Emergency stop**

All movement can be immediately halted by depressing the red, mushroom shaped button on the pendant control.

Attention: Operating the red emergency button does NOT automatically disconnect the mains supply to the hoist or trolley. To release the emergency stop, rotate the button in an anti-clockwise direction.

#### End limit switch

This hoist is provided with an end limit switch for the lowest and highest hook position as standard. This limit switch is a safety device and may not be used as operational limiting device.

#### 8. SERVICE

• Service and inspections may only be carried out by a competent person.

• The inspection must determine that all safety devices are present and fully operational and covers the condition of the hoist, lifting gear, accessories and supporting constructions.

• The Yale electric chain hoist CPV/F conform to FEM group 1Am, in accordance with FEM 9.511. This results in a theoretical service lifetime of 800 resp. 400 operating hours under full load. This is equivalent to 10 years under normal operating conditions. After this period the hoist requires a general overhaul.

Further information is contained in BGV D6 rep. FEM 9.755. **Attention:** Maintenance work requires subsequent function testing with nominal load.

#### 8.1 DAILY CHECKS

- 1. Visually check the pendant control switch and cable for damage.
- 2. Function test of brake.

and secure.

- 3. Function test of end limit switch.
- 4. Electric chain hoists with trolley:
  - Check that the trolley runway is free from obstructions.Check that the end stops on the trolley runway are fitted

	1	nitial checks	s	Р	eriodical cheo	ks
INSPECTION AND MAINTENANCE	during commissioning hours	after 50 operating hours	after 200 operating	daily hours	after 200 operating	annually
Lubricate load chain.	•	٠	•		•	
Pendant control and support wire.	•	٠		•		
Check oil level.	•	٠			•	
Function test of brake.	•			٠		
Function test of end limit switch.	•			•		
Function test of overload device.	•					•
Electrical installation and power supply.	•					•
Check for wear in chain drive.		٠	•		•	
Inspect chain bolts for cracks.		٠				•
Inspect susp. bracket and load hook for cracks/deformation.		•				•
Check screwed connections for tightness.		٠				•
Inspect trolley components for cracks/deformation.		٠				•
Oil change.			•			•
Inspect motor and transmission of hoist.						•
Inspect motor and transmission of trolley.						•
Adjustment of overload device.						•
Adjustment of brake.						•
Lubricate geared trolley drive.						•



#### 8.2 REGULAR INSPECTIONS, SERVICE AND TESTING

According to prevailing national / international occupational safety and health regulations, hoisting equipment must be inspected at least annually by a competent person. Adverse working conditions may dictate shorter inspection periods.

The commissioning and inspection details can be noted on the test certificate delivered with the hoist or on page 14 of this manual.

Repairs may only be carried out by specialist workshops that use original Yale spare parts.

The inspection must determine that all safety devices are present and fully operational and cover the condition of the hoist, lifting gear, accessories and supporting constructions.

If required by the Occupational Health and Safety Organisation, the results of the adequate inspections and competent performance of repairs have to be substantiated. If the electric hoist (with capacity of 1 tonne and up) is installed in a carriage, or if the load is moved in one or several directions, the installation is considered as a crane and inspect accordingly.

**Attention:** Inspections must be - as far as possible - be carried out in an unloaded condition and the hoist / trolley power supply must be disconnected.

#### 8.2 REGULAR INSPECTIONS, SERVICE AND TESTING

The load chains are case-hardened and carry the designations 4 x 12.2 DAT, 5 x 15.1 DAT and 7.1 x 20.5 DAT.

The CPV/F electric hoists are specially designed to use this type of chain. For this reason, only chains that have been approved by the manufacturer may be used in these hoists.

#### Lubricating the load chain

The load chain is to be lubricated before initial operation and every month, however, latest after 50 operating hours. <u>Adverse</u> working conditions such as, excessive dust or continued heavy duty can dictate shorter periods between lubrication.

• Before the chain is lubricated it must be cleaned. Flame cleaning is forbidden. Use only cleansing methods and agents that do not corrode the chain material. Avoid cleansing methods that can lead to hydrogen brittleness, eg. spraying or dipping chain in caustic solvents. Also avoid surface treatments that can hide cracks and flaws or other surface damage.

• The chain must be lubricated in a no-load condition so that lubricant can enter between the links, eg. by dipping in oil.

• Motor oil of the viscosity 100, e.g. Shell Tonna T68 can be used to lubricate the chain. For very dusty applications use a dry lubricant.

#### Inspecting the load chain for wear

Load chains must be inspected every 3 months or the latest after 200 operating hours. <u>Adverse working conditions such as,</u> <u>excessive dust or continued heavy duty can dictate shorter</u> <u>periods between lubrication.</u>

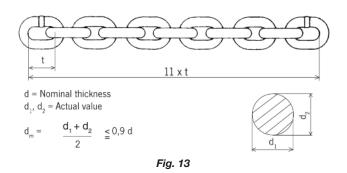
Visually inspect the chain over its full length for damage, deformation, cracks, flaws, elongation, wear or corrosive pitting. Link chains must be replaced when the nominal thickness "d" on any part of the chain has been reduced by more than 10% or when the pitch "t" is elongated by more than 5% or over 11 pitches (11 x t) by 2%. Nominal dimensions and wear limits are shown in the following table 2.

Chains that do not fulfil all requirements must be replaced immediately.

#### 12.2 DAT / B = 5 x 15.1 DAT / C = 7.1 x 20.5 DAT

Inspection	Dimension	Nominal value mm			Wear limit mm			
		А	В	С	А	В	С	
Length over 11 pitches	11 x t	134.2	166.1	225.5	134.8	167.3	226.9	
Length of 1 pitch	t	12.2	15.1	20.5	12.4	15.4	20.9	
Diameter	d	4	5	7.1	-	-	-	
Mean thickness	$\frac{d_1 + d_2}{2}$	4	5	7.1	3.6	4.5	6.4	

Tab. 2



#### Replacing the load chain

#### 1-fall design

1. Disassemble the bottom block.

Unscrew both screws and separate the housing halves.

2. Remove the chain end stop.

Remove the 2 screws. The chain is now free.

3. Fitting the new chain.

Cut the second to last link open on the loose end of the load chain to form a "C". Remove the last link and connect the new chain. The new chain must be fitted so that the welds on the standing links face towards the chain guide and away from the load sheave. Operate the hoist in the lowering direction to feed the chain through the hoist.

4. Fitting lower block and chain end stop.

Slide the end buffers over the loose ends of the load chain and refit bottom block and chain end stop. The chain end stop must be fitted so that at least 1 link remains free (see Fig. 1).

Attention: Install new hex. nuts with clamping part.

5. Before initial operation lubricate the unloaded chain and test all hoist functions under no-load condition.

#### 2-fall design

1. Remove the chain anchor bolt.

The chain anchor bolt is situated on the underside of the hoist body. First unscrew the four screws of the chain anchor. Then tap out the anchor bolt with a drift.

Attention: Do not damage anchor bolt or bore.

2. Pull the load chain through the bottom block and remove the chain end stop.



3. Fitting the new chain.

Cut the second to last link open on the loose end of the load chain to form a "C". Remove the last link and connect the new chain. The new chain must be fitted so that the welds on the standing links face towards the chain guide in the housing. Operate the hoist in the lowering direction to feed the chain through the hoist.

4. Replace chain end stop.

Slide the buffer pad over the loose end of the load chain and refit the chain end stop ensuring that at least 1 link remains free (see Fig. 1).

Attention: The chain must not be twisted.

Now insert the chain anchor bolt through the side bore. Move the last chain link back and forth while entering the chain anchor bolt to ensure that the chain is not trapped or damaged by the anchor bolt.

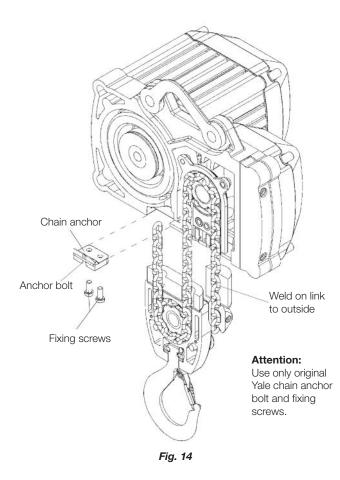
Finally attach the chain anchor with the housing again.

Fastening torque for the locking screws:

M6 = 10Nm / M8 = 25Nm

Functional fixed after 60 minutes. Curing time at room temperature is 24hrs.

Attention: Screws should be used only once.



6. Assemble the bottom block.

Check the idler sheave for damage. Position the load chain over the idler sheave ensuring that the welds on the standing links are facing away. Now, position the idler sheave bolt with roll pin in the housing half. The roll pin must correspond to the size of the groove. Then, push the idler sheave onto the carrying bolt. The needle bearings should be greased beforehand. Prior to replacing and screwing the second housing half, make sure that the buffer pad is situated correctly in its groove. 7. Functional test.

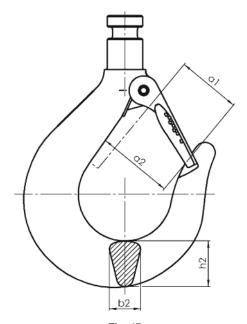
All units with two or more chain falls must be inspected before every operation for twisted or kinked chains. Chains on 2-fall units may become twisted if the bottom block is rolled over. If a strand is twisted, disconnect it from the hoist and re-thread it correctly. In some cases, it may be necessary to remove the last link.

8. Before initial operation, lubricate the unloaded chain and test all hoist functions under a no-load condition.

#### 8.4 MAINTENANCE LOAD HOOK

Inspect the hooks for deformation, damage, surface cracks, wear and signs of corrosion as required but at least annually. Adverse working conditions may dictate shorter periods. Hooks that do not fulfill all requirements must be replaced immediately. Welding on hooks to compensate for wear or damage is not permissible.

Hooks must not be replaced when the mouth of the hook has opened more than 10% (Fig. 15) or the nominal value of other dimensions has decreased by 5% due to wear. Nominal dimensions and wear limits are shown in the following table. Replace damaged or missing safety catch.



**Fig. 15** NB: For exact confirmation of hook dimensions please request certified drawing.

		CPV 2-8 CPV 5-4/5-8		CPV 10 CPV 10	-	CPV 20-4		
Inspection	Dim.	Nominal value mm	Min. value mm	Nominal value mm	Min. value mm	Nominal value mm	Min. value mm	
Hook saddle	b <sub>2</sub>	15.0	14.2	21.0	19.9	26.0	24.7	
Hook saddle	h <sub>2</sub>	22.1	21.0	29.6	25.2	37.1	35.2	
Hook opening	a <sub>2</sub>	38.0	41.8	44.0	48.4	47.6	52.4	
Hook opening	a <sub>1</sub>	29.0	31.9	35.8	39.4	40.0	44.0	

Tab. 3



#### 8.5 MAINTENANCE TROLLEYS

In particular check the following parts:

- Side plate: For cracks or deformation in particular around the areas of screwed connections.
- Trolley wheels: Visually check for cracks and wear on trolley wheel flanges. Grease the transmission.
- Crossbars: In particular around threaded areas for cracks.
- Fasteners: Check nuts, screws & locking devices for tightness.

#### 8.6 MAINTENANCE OF OVERLOAD PROTECTION DEVICE

#### **Overload protection device**

The unit is equipped with an overload protection device as standard. This device is factory set to 135% +/-10% of the rated capacity and prevents overloading of the hoist during lifting of loads. Adjustment and testing of the overload device may only be carried out by authorised competents persons.

The force-limit factor according EN 14492-2:2006 amounts  $\phi_{\text{DAL}}$  = 1.35. The maximum force occurring when the rated capacity limiter operates will be calculated as:

#### $F_{\text{LIM}} = (\phi_{\text{DAL}} \times m_{\text{RC}} + m_{\text{H}} - m_{\text{RC}}) \times g$

 $\phi_{DAL} = 1.35$ 

 $m_{RC}$  = Rated capacity of the hoist (kg)

 $m_{H} = Hoist load (kg)$ 

Hoist load  $m_{\rm H}$ : Load which includes all the masses of an equal load to the rated capacity of the hoist, the hoist medium and the fixed load lifting attachments, e.g. hooks, grabs, magnets, lifting beams, vacuum lifters.

g = Acceleration due to gravity (9.81)  $m/s^2$ 

#### Adjustment of overload device (Fig. 16.1)

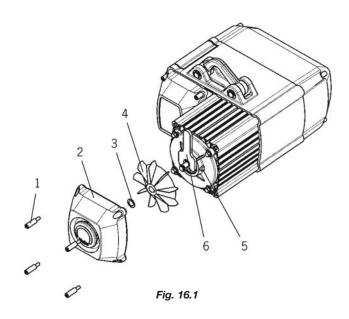
**Attention:** The adjustment of the overload device device may only be done by authorised, competent personnel.

**Attention:** During this job, the hoist remains operable which can result in danger of injury by rotating parts.

- Loosen the four socket screws (1) of the fan guard (2).
- Take off fan guard (2) and remove snap ring (3), fan (4) and key (5).
- Loosen the adjusting nut (6) with a pin type face wrench acc. to DIN 3116 in anti-clockwise direction until blocked.
- Turn the adjusting nut in a clockwise direction, until the test load is raised.

**Attention:** The max. operating time of the overload device is 60 seconds. Thereafter, the unit has to cool down to room temperature (minimum of 20 minutes).

• Reassemble in opposite sequence.



#### 8.7 MAINTENANCE OF GEARBOX

The gearbox is practically maintenance-free. Service is therefore reduced to changing the oil.

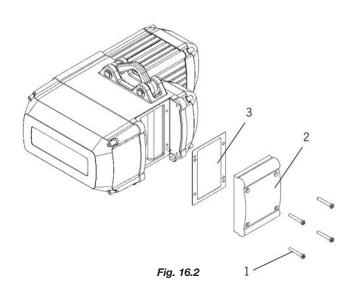
#### Oil change (Fig. 16.2)

The gearbox oil should be changed after every 10 years, however, latest after 800 operating hours (oil volume see table 4). **Attention:** During oil change the electric power supply must be shut off.

Disassemble the gear cover (item 2) by removing the cylinder screws (item 1). Place the hoist horizontally and turn so that the oil can drain from the fill hole into a suitable container (approx. 30 mins). Replenish the gearbox oil. We recommend a mineral oil viscosity class ISO-VG 320, e.g. FINA GIRAN L 320. Finally, re-adjust the device with new gasket.

Model	Oil volume
CPV/F 2-8, 5-4, 5-8, 10-4	0.3 litre
CPV/F 10-8, 20-4	0.3 litre

Tab. 4



#### 8.8 MAINTENANCE OF MOTOR

#### Motor

Under normal conditions the motor is practically maintenancefree.

#### Spring activated disc brake

Service to the motor brake is reduced to checking and adjustment of the nominal brake air gap. The disc brake air gap should be between 0.15 and 0.6mm (see Tab. 5). This guarantees short reaction time and low noise emission. When the wear of the brake lining comes down to the point where the maximum possible air gap has finally been reached, the brake lining has to be replaced.

**Attention:** Do not allow the brake friction pads to come into contact with lubricant or similar contaminants.

The table below shows the dimensions of the brake air gap that have to be maintained:

Model	Air gap⊣ m	⊦ 0.1 SLu m	Motor brake type
	nominal	max.	
CPV/F 2-8, 5-4	0.15	0.3	BFK457 - 05
CPV/F 5-8, 10-4	0.2	0.4	BFK457 - 06
CPV/F 10-8, 20-4	0.2	0.6	BFK457 - 08

Tab. 5

Attention: When checking the air gap, the motor must be switched off and the hoist must be unloaded.

- Measure air gap SLu between armature disc and magnet part with feeler gauge.
- Compare measured air gap value with max. admissible air gap SLu (see Tab. 5).
- If necessary, replace rotor with brake lining.

#### Replacement of brake rotor with friction lining (Fig. 17):

- Loosen the three countersunk socket screws (item 3), lift-off flange (item 2) and replace rotor with friction lining (item 1).
- Reassemble in opposite sequence.
- Finally, check the brake function with nominal load in lifting and lowering operation.

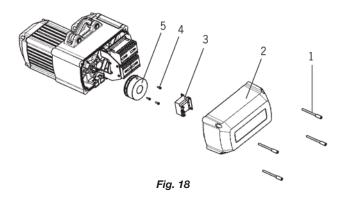
#### Build-up of motor brake (Fig. 18):

Attention: The unit must be de-energised!

 Disassemble the control cover (item 2) by loosening the four cylinder screws (item 1).

Yale

- Remove the transformer (item 3) by unscrewing the four crosshead screws.
- Loosen the four socket screws (item 4) of the brake and pull-off the brake (item 5). Disconnect the control cable from the circuit board if necessary.
- After replacement of the motor brake, make sure that the function is tested with nominal load.

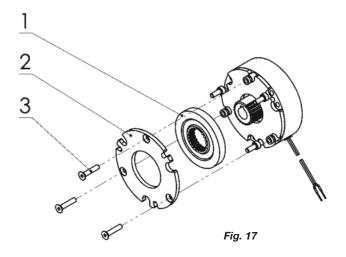


#### 8.9 ELECTRIC CHAIN HOIST IN GENERAL

In particular, check the following parts:

- Threaded connections in general. Check all nuts, screws and locking devices for tightness.
- Chain container material type. Ensure the chain container is securely fastened. Check for tears or wear in the fabric.

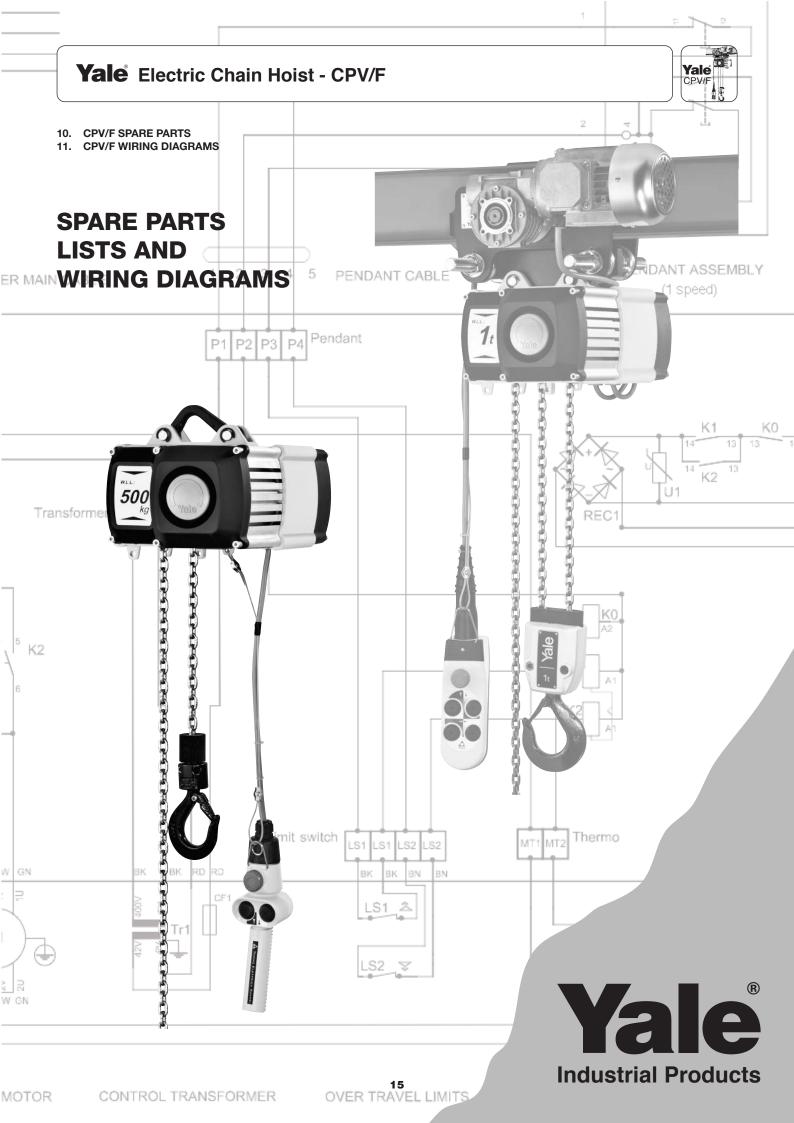
Connection between hoist and suspension bracket resp. trolley. Check for cracks or wear. Ensure all safety devices are in place and secure.

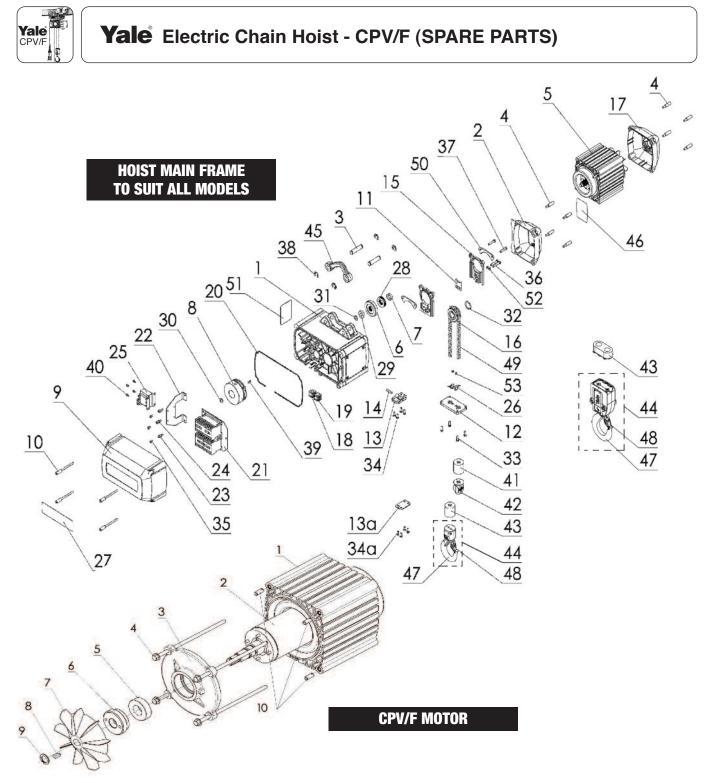




#### 9. **INSPECTION CHART**

nspection before init	ial operation:			
sy:				
Date of initial operati	on:			
	ONS:			
Date	Findings	Repair	Test Date	By*





MOTOR - Model: CPV/F 2-8/5-4/5-8/10-4				MOTOR - I	Model: CPV/F 10-8/2	20-4
Article no.	Description	Qty.	Item	Article no.	Description	Qty.
00670052 00670119 00670067 09101694 09151014 00670122 00670080 09131075 09129033 00670081	Stator assembly Rotor assembly End plate Screw motor Bearing Set screw Fan Flat key Retaining ring Thread insert		1 2 3 4 5 6 7 8 9 10	00670139 00670144 00670143 00670434 09151018 00670147 00670153 09131056 09129016 00670151	Stator assembly Rotor assembly End plate Screw motor Bearing Set screw Fan Flat key Retaining ring Thread insert	1 1 4 1 1 1 1 1 1 4
	Article no. 00670052 00670119 00670067 09101694 09151014 00670122 00670080 09131075 09129033	Article no.Description00670052Stator assembly00670119Rotor assembly00670067End plate09101694Screw motor09151014Bearing00670122Set screw00670080Fan09131075Flat key09129033Retaining ring	Article no.         Description         Qty.           00670052         Stator assembly         1           00670119         Rotor assembly         1           00670067         End plate         1           09101694         Screw motor         4           09151014         Bearing         1           00670080         Fan         1           09131075         Flat key         1           09129033         Retaining ring         1	Article no.         Description         Qty.           00670052         Stator assembly         1         1           00670057         Brotor assembly         1         2           00670067         End plate         1         3           09101694         Screw motor         4         4           09151014         Bearing         1         5           00670080         Fan         1         7           09131075         Flat key         1         8           09129033         Retaining ring         1         9	Article no.         Description         Qty.         Item         Article no.           00670052         Stator assembly         1         1         00670139           00670119         Rotor assembly         1         2         00670144           00670067         End plate         1         3         00670143           09101694         Screw motor         4         4         00670434           09151014         Bearing         1         5         09151018           00670080         Fan         1         7         00670153           09131075         Flat key         1         8         09131056           09129033         Retaining ring         1         9         09129016	Article no.DescriptionQty.ItemArticle no.Description00670052Stator assembly1100670139Stator assembly00670119Rotor assembly1200670144Rotor assembly00670067End plate1300670143End plate09101694Screw motor4400670434Screw motor09151014Bearing1509151018Bearing00670080Fan1600670153Fan09131075Flat key1809131056Flat key09129033Retaining ring1909129016Retaining ring

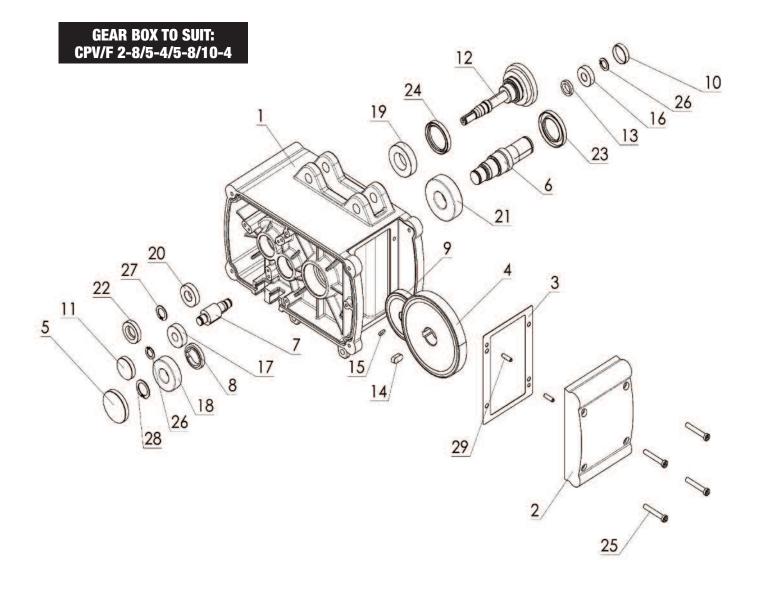
# **Yale** Electric Chain Hoist - CPV/F (SPARE PARTS)



	HOIST MAIN FRAME							
Item	Description	Qty.	CPV/F 2-8 Article no.	CPV/F 5-4 Article no.	CPV/F 5-8 Article no.	CPV/F 10-4 Article no.	CPV/F 10-8 Article no.	CPV/F 20-4 Article no.
1 2 3 4 5 5	Gear box assembly Cover load sheave Suspension pin Cover screw fan Motor assembly (1 Sp.) Motor assembly (2 Sp.)	1 1 2 8 1 1	00670085 00670056 00670061 00670062 00670347 00670089	00670085 00670056 00670061 00670062 00670347 00670089	00670085 00670056 00670061 00670062 00670348 00670074	00670085 00670056 00670061 00670062 00670348 00670074	00670252 00670170 00670185 00670186 00670349 00670138	00670252 00670170 00670185 00670186 00670349 00670138
6 7 8 8a 8b 8c	Clutch plate assembly Spacer sleeve Brake assembly Adapter flange brake Spacer brake Screw	1 1 1 1 3	00670075 00670126 00670304 00670303 00670305 09102256	00670075 00670126 00670304 00670303 00670305 09102256	00670075 00670126 00670192 - - -	00670075 00670126 00670192 - - -	00670148 00670152 00670068 00670319 - 09102146	00670148 00670152 00670068 00670319 - 09102146
9 10 11 12 13 13a	Cover control Cover screw control Stripper Chain entry plate Chain latch Cover plate chain latch	1 4 1 1 1	00670057 00670078 00670189 00670188 - 00670394	00670057 00670078 00670189 00670188 00670193 -	00670057 00670078 00670079 00670072 - 00670394	00670057 00670078 00670079 00670072 00670111	00670171 00670187 00670191 00670174 - 00670395	00670171 00670187 00670191 00670174 00670172
14 15 16 17 18	Chain bolt Chain guide Load sheave Fan cover assembly Cable sleeve (KT 9)	1 2 1 1	- 00670182 00670183 00670055 00670087	00670270 00670182 00670183 00670055 00670087	00670110 00670109 00670055 00670087	00670269 00670110 00670109 00670055 00670087	- 00670100 00670190 00670243 00670087	00670271 00670100 00670190 00670243 00670087
19 20 21 21 22	Cable sleeve (KT 11) Gear box gasket** Control board (1 Sp.) Control board (2 Sp.) Mounting plate	1 mtr 1 1	00670213 00670077 00670346 00670060 00670236	00670213 00670077 00670346 00670060 00670236	00670213 00670077 00670346 00670060 00670236	00670213 00670077 00670346 00670060 00670236	00670213 00670077 00670346 00670060 00670238	00670213 00670077 00670346 00670060 00670238
23 24 25 26 27	Spacer Spacer Transformer Microswitch Name plate	2 1 2 1	00670177 00670214 00719737 00670073 00670661	00670177 00670214 00719737 00670073 00670661	00670177 00670214 00719737 00670073 00670661	00670177 00670214 00719737 00670073 00670661	00670177 00670214 00719737 00670073 00670662	00670177 00670214 00719737 00670073 00670662
28 29 30 31 32	Cup spring Bearing Retaining ring Retaining ring Retaining ring	5 1 1 1	09120056 09150032 09129042 09129038 09129001	09120056 09150032 09129042 09129038 09129001	09120056 09150032 09129042 09129038 09129001	09120056 09150032 09129042 09129038 09129001	09120055 09151139 09129033 09129023 09129043	09120055 09151139 09129033 09129023 09129043
33 34 34a 35 36	Screw Screw chain latch Screw cover plate latch Screw Screw	4 4 3 2	09102280 - 09102265 09102287 09102292	09102280 09101706 - 09102287 09102292	09102280 - 09102265 09102287 09102292	09102280 09101706 - 09102287 09102292	09102297 - 09102260 09102287 09102301	09102297 09101707 - 09102287 09102301
37 38 39 40 41	Screw Lock washer Fitting key Self cutting screw Bumper chain end stop	2 4 1 4	09102293 09123038 09131084 09108054 00670137	09102293 09123038 09134084 09108054 00670137	09102293 09123038 09131084 09108054 00670134	09102293 09123038 09131084 09108054 00670134	09102306 09123027 09131069 09108054 00670251	09102306 09123027 09131069 09108054 00670251
42 43 44 45 45a 46	Chain end stop assy. Bumper bottom block Bottom block assy. Lug Top hook Capacity plate	1 1 1 1 1	00670239 00670137 00670135 00670048 00670425 00670321	00670239 00670226 00670209 00670048 00670425 00670235	00670240 00670134 00670133 00670048 00670425 00670235	00670240 00670231 00670194 00670048 00670425 00670320	00670241 00670251 00670256 00670184 00670470 00670268	00670241 00670263 00670260 00670184 00670470 00670325
47 48 49 50 51 51	Hook assy. Safety latch kit Load chain Reinforcing plate Specification plate (1sp) Specification plate (2sp)		00670128 00400450 07989710 00670537 00670637 00670634	00670128 00400450 07989710 00670537 00670637 00670634	00670128 00400450 07986239 00670537 00670642 00670639	00670195 00400451 07986239 00670537 00670642 00670639	00670195 00400451 07993403 00670538 00670647 00670644	00670259 00400647 07993403 00670538 00670647 00670644
52 53	Washer Brass inserts	2 2	09121214 00670613	09121214 00670613	09121214 00670613	09121214 00670613	09121001 00670613	09121001 00670613

\*\* Length CPV/F 2-8/5-4/5-8/10-4 = 700mm, Length CPV/F 10-8/20-4 = 920mm



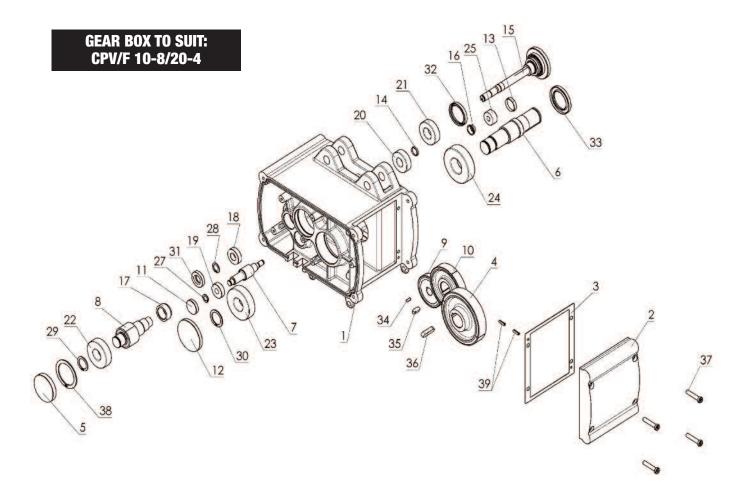


Item	Article no.	Description	Qty.	Item	Article no.
1	00670353	Gear housing	1	16	09150032
2	00670082	Counterweight	1	17	09150022
3	00670117	Seal gear cover	1	18	09150011
4	00670115	Gear	1	19	09150009
5	00670086	Bearing cover	1	20	09150038
6	00670106	Drive pinion	1		
7	00670114	Pinion shaft	1	21	09151135
8	00670067	Spacer	1	22	09172114
9	00670113	Gear Z2	1	23	09172115
10	00670069	Bearing cover	1	24	09172019
		-		25	09102291
11	00670084	Bearing cover	1		
12	00670102	Drive pinion assembly	1	26	09129038
13	00670071	Spacer	1	27	09129023
14	09131041	Fitting key	1	28	09129025
15	09131033	Fitting key	1	29	09134027

GEAR BOX - Model: CPV/F 2-8/5-4/5-8/10-4						
Item	Article no.	Description	Qty.			
16 17 18 19 20	09150032 09150022 09150011 09150009 09150038	Bearing Bearing Bearing Bearing Bearing	1 1 1 1			
21 22 23 24 25	09151135 09172114 09172115 09172019 09102291	Bearing Oil seal Oil seal Oil seal Screw	1 1 1 1 4			
26 27 28 29	09129038 09129023 09129025 09134027	Retaining ring Retaining ring Retaining ring Spring pin	2 1 1 2			

# **Yale** Electric Chain Hoist - CPV/F (SPARE PARTS)





	GEAR BOX -	Model: CPV/F 10-8/20-4	1		GEAR BOX -	- Model: CPV/F 10-	8/20-4
Item	Article no.	Description	Qty.	Item	Article no.	Description	Qty.
1	00670354	Gear housing	1	21	09150001	Bearing	1
2	00670173	Counterweight	1	22	09150002	Bearing	1
3	00670355	Seal gear cover	1	23	09150005	Bearing	1
4	00670159	Gear	1	24	09151053	Bearing	1
5	00670162	Bearing cover	1	25	09150056	Bearing	4
6	00670158	Drive pinion	1	26	09129042	Retaining ring	2
7	00670155	Pinion shaft	1	27	09129038	Retaining ring	1
8	00670157	Pinion shaft	1	28	09129008	Retaining ring	1
9	00670154	Gear	1	29	09129001	Retaining ring	2
10	00670156	Gear	1	30	09129002	Retaining ring	1
11	00670084	Bearing cover	1				
12	00670163	Bearing cover	1	31	09172117	Oil seal	1
13	00670306	Bearing cover	1	32	09172053	Oil seal	1
14	00670318	Bearing cover	1	33	09172118	Oil seal	1
15	00670097	Drive pinion assembly	1	34	00670467	Fitting key	4
				35	09131053	Fitting key	4
16	00670160	Spacer	1				
17	00670317	Spacer	1	36	09131090	Fitting key	2
18	09150043	Bearing	1	37	09102298	Screw	1
19	09150022	Bearing	1	38	09130001	Retaining ring	1
20	09150011	Bearing	1	39	09134027	Spring pin	2



CHAIN CONTAINERS TO SUIT ALL MODELS

# 3 @ @ @ @ a σ 2 0 🌒 0 00 1 0

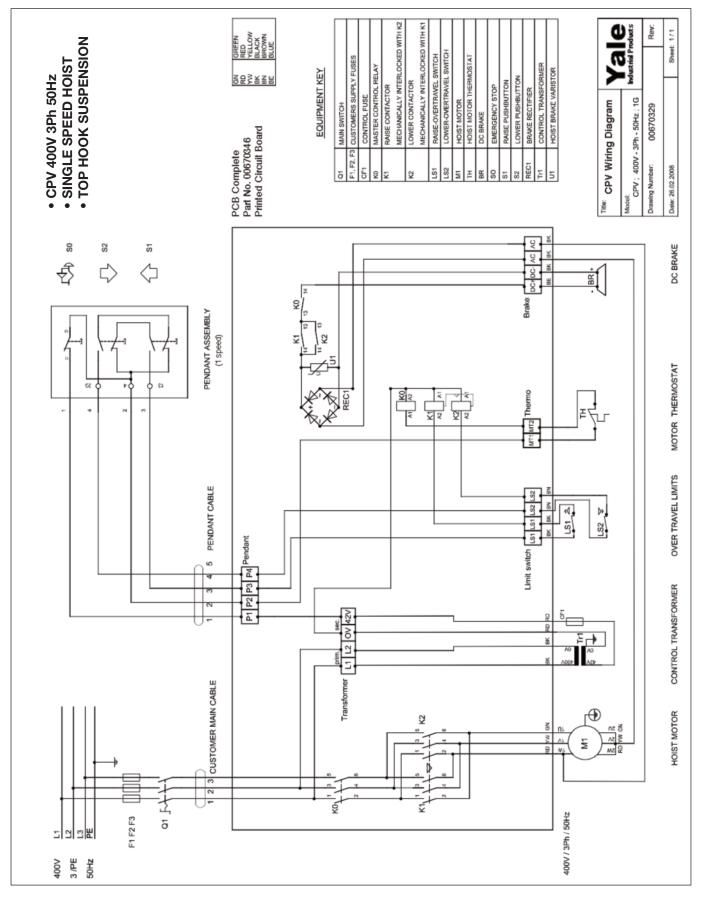
CHAIN CONTAINERS - CPV/F 2-8/5-4/5-8/10-4						
Item	Article no.	Description	Qty.			
1 1 1	06900003 06900004 06900005	Chain container, assy. Size 1 Chain container, assy. Size 2 Chain container, assy. Size 3	1   1   1			
2 2	00670429 00670430	Fixing kit (part 1). Size 1 Fixing kit (part 1). Size 2 & 3	1			
3	00670431	Fixing kit (part 2). All sizes.	1			

CHAIN CONTAINERS - CPV/F 10-8/20-4					
Item	Article no.	Description	Qty.		
1 1	06900006 06900007	Chain container, assy. Size 1 Chain container, assy. Size 2	1 1		
2	00670432	Fixing kit (part 1).	1		
3	00670433	Fixing kit (part 2).	1		

# Yale Electric Chain Hoist - CPV/F (WIRING DIAGRAMS)

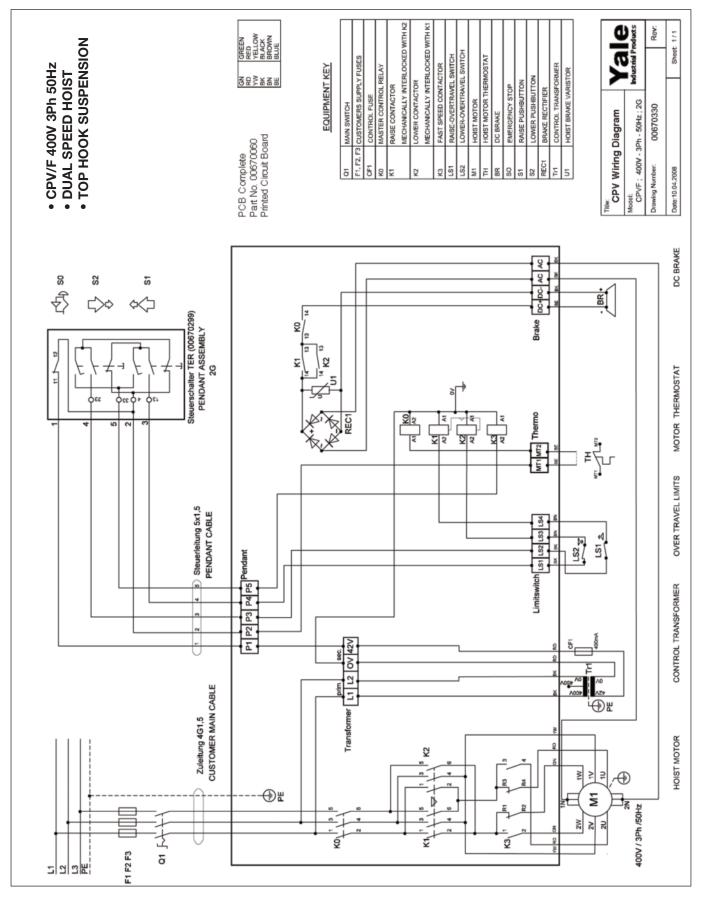


11.1 CPV 400V 3Ph 50Hz - (SINGLE SPEED HOIST, TOP HOOK SUSPENSION)



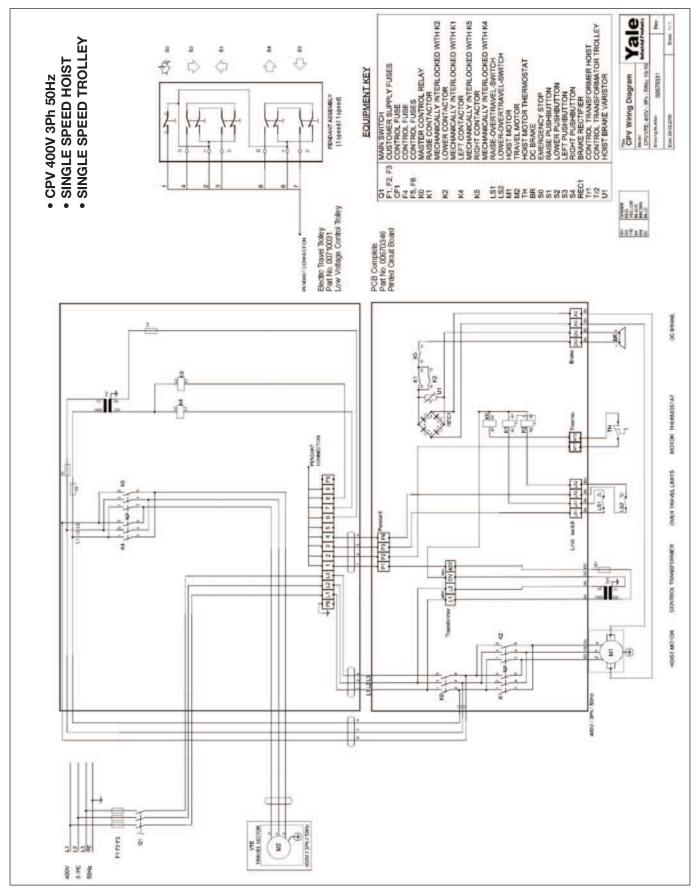


## 11.2 CPV/F 400V 3Ph 50Hz - (DUAL SPEED HOIST, TOP HOOK SUSPENSION)



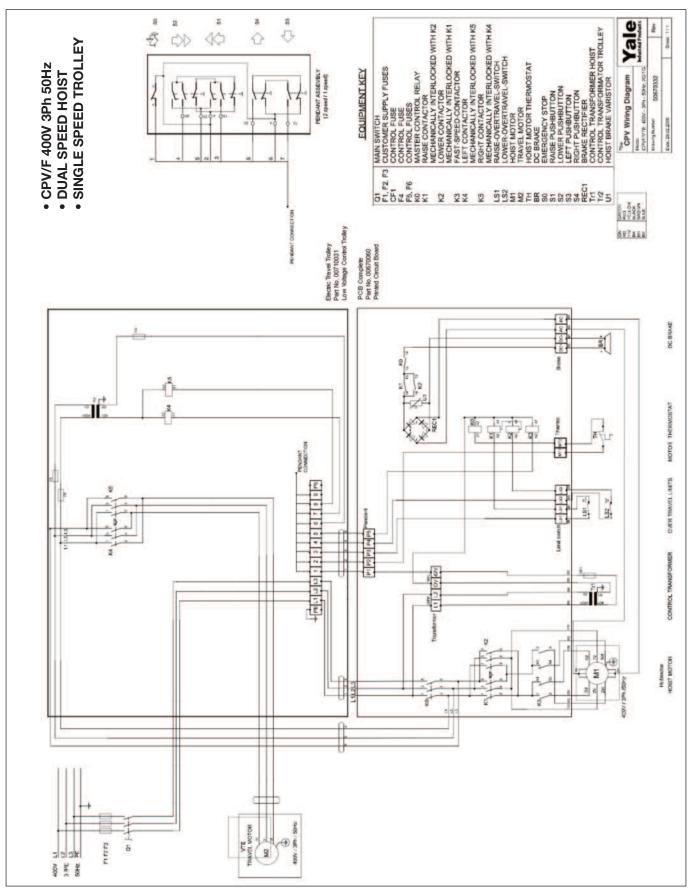


11.3 CPV 400V 3Ph 50Hz - (SINGLE SPEED HOIST / SINGLE SPEED TROLLEY)



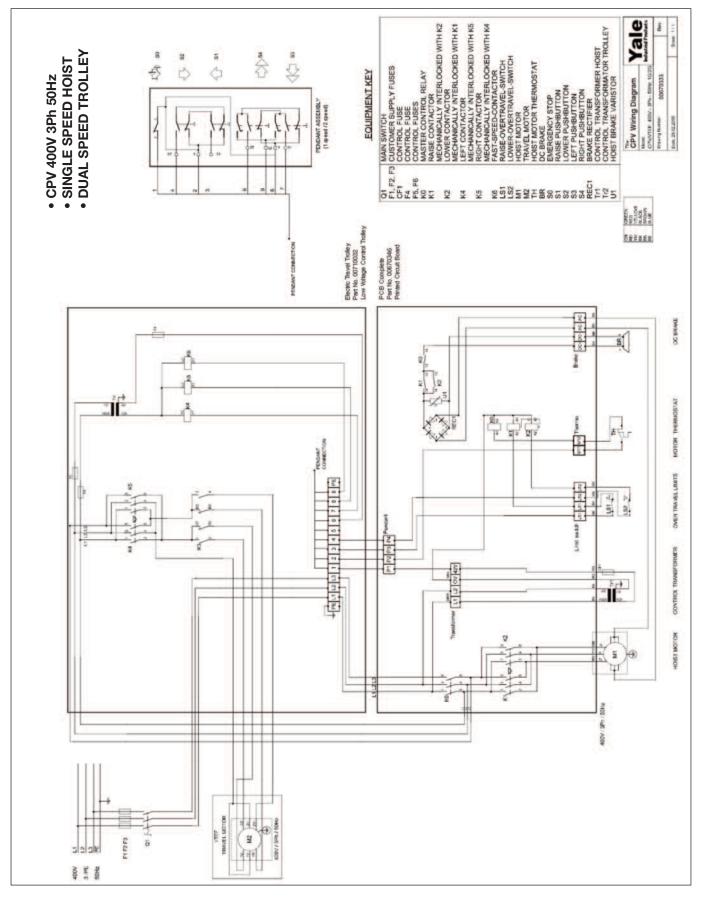


## 11.4 CPV/F 400V 3Ph 50Hz - (DUAL SPEED HOIST / SINGLE SPEED TROLLEY)



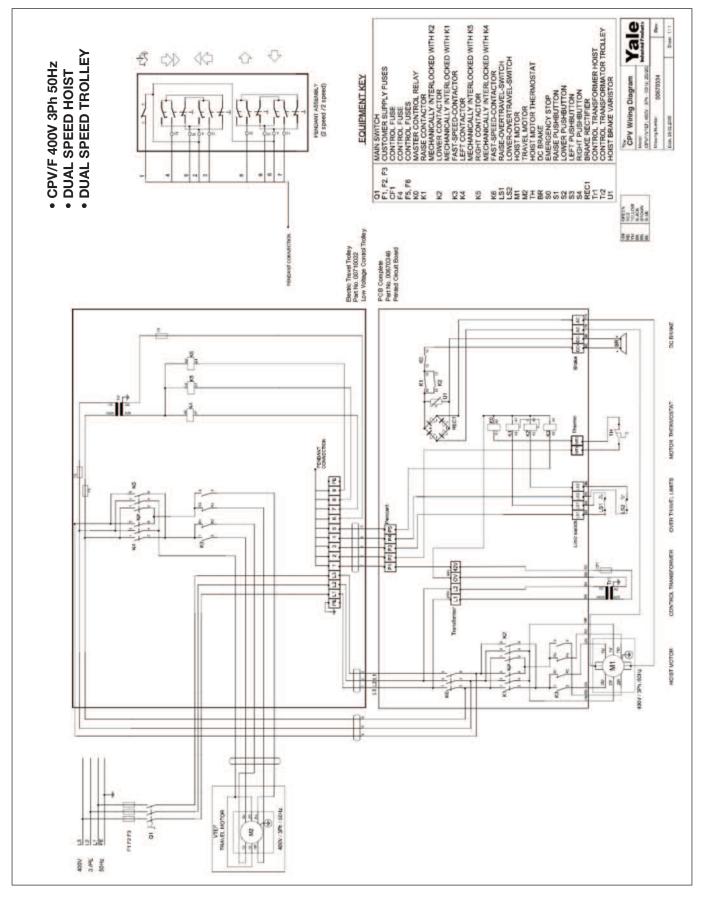


11.5 CPV 400V 3Ph 50Hz - (SINGLE SPEED HOIST / DUAL SPEED TROLLEY)





## 11.6 CPV/F 400V 3Ph 50Hz - (DUAL SPEED HOIST / DUAL SPEED TROLLEY)





# **EC DECLARATION OF CONFORMITY**

Hereby, we declare that the construction and commercialised execution of the below Lifting Equipment complies with the essential health and safety requirements of the EC Machinery Directive. The validity of this declaration will cease in case of any modification not being agreed with us previously.

Furthermore, validity of this declaration will cease in case that the machine will not be operated correctly and in accordance to the operating instructions and/or not be inspected regularly.

Relevant EC Directives:	EC Machinery Directives 2006/42/EC, 98/37/EC, Low Voltage Directive 2006/95/EC
Machinery Directive	
transposed standards:	ISO 12100-1:2003 ISO 12100-2:2003
	EN 349:1993/A1 2008
	EN 818-1:1996/A1:2008
	EN 818-7:2002/A1:2008
	EN 14492-2:2006
	EN 60204-32:1998
Low Voltage Directive transposed standards	
in particular:	EN 60204-1:2006 Safety of Machinery - Electrical
	Equipment of Machines - Part 1 : General requirements.
Quality Assurance:	EN ISO 9001:2008
Name and address of	
manufacturer:	Yale Industrial Products
	A trading division of Columbus McKinnon Corporation Limited
	Knutsford Way Sealand Industrial Estate
	Chester
	CH1 4NZ
	$\Lambda$
Signature:	/ Vingertes

Signature:

Identification of the signee:

Date:

Mgel Hancocks - Quality Assurance Manager

09.02.2011

# UK distribution network:

## **Chester office:**

## Yale Industrial Products

A trading division of Columbus McKinnon Corporation Limited Knutsford Way, Sealand Industrial Estate Chester, CH1 4NZ Tel: +44 (0) 1244 375375 Fax: +44 (0) 1244 377403 Email: sales@yaleproducts.com Web site: www.yaleproducts.com

## **Belfast office:**

## Yale Industrial Products

A trading division of Columbus McKinnon Corporation Limited Unit 12, Loughside Industrial Park Dargan Crescent, Belfast, BT3 9JP Tel: +44 (0) 2890 771467 Fax: +44 (0) 2890 771473 Email: sales@yaleproducts.com Web site: www.yaleproducts.com

We reserve the right to change product specifications without prior warning. We accept no responsibility for printing or typing errors.

Reproduction or reprinting of this brochure only with written permission of Columbus McKinnon Corporation Limited.



Lifting Equipment Engineers Association

